

leva preventative maintenance checklist.

	Inspected by: Customer:		date:	
	machine data			
	Serial Number:	Voltage:	N. groups:	
	check water quality (the sample of water must be taken at the pump)			
	Filter in use: Chlorides:	Total hardness: Alkalinity:	PH: TDS:	
	3-4 months maintenance			
	Replace group gaskets Replace diffuser screens Check filter baskets and springs condition Inspect drain box and hose for leaks or clogs Check all buttons for proper operation Check group switches for proper operation Check spring system for wear and proper operation Check cam and lever system for wear and proper operation Check for tighteness of the levers screws Check pre-infusion pressure Check max pressure for each group Check expansion valve operation (remove cup tray to reach pro Check that group siphon is clean Check steam valves for proper operation Check fittings and valves for leaks Check vacuum breakers for proper operation Clean auto-fill probe	G1:	brewing pressure bar G2: bar G3 coffee boiler max pressure	bar
	6 months maintenance (in addition to the above)			
	Replace filter baskets If S, fit steam valve rebuild kit			
	1 year maintenance (in addition to the above)			
	Inspect solenoid valves Replace vacuum breakers Inspect expansion valve Inspect electrical wiring condition Replace safety valve Rebuild piston assembly on each group Bleed all groups			
	2 year maintenance (in addition to the above)			
	Rebuild stem seals assembly on each group			
	3 years maintenance (in addition to the above)			
	Replace spring stem guide rings on each group Replace cam wheel on each group Replace lever mechanism rollers on each group Check the condition of boilers and, if necessary, take them out for proper descaling.			
	Further checks may be necessary based on machine's general conditions.			
	Notes:		Parts replaced:	
	Technician signature		Customer signature	