

## La Marzocco PID Modifications Instructions

- 1. Change temperature units
  - a. Remove temperature type mask.
    - i. Press and hold "SEL" key until "P-nl" is displayed.
    - ii. Press key to display "dSP5".
    - iii. Press the "SEL" key once.
      - 1. Current setting of ( example"212") is now displayed.
    - iv. Press key to correct setting of "208".
    - v. Press "SEL" key once, "dSP5" will be displayed and the controller is now programmed to allow change from Celsius to Fahrenheit.
  - b. Change temperature type from Celsius to Fahrenheit.
    - i. Press and hold "SEL" key for 5 seconds until "P" is displayed.
    - ii. Press key to display "P-F".
    - iii. Press the "SEL" key once.
      - 1. Current setting of "C" is now displayed.
    - iv. Press key to correct setting of "F".
    - v. Press "SEL" key once, "P-F" will be displayed and the controller is now programmed to Fahrenheit units.
- 2. Change input for probe type
  - a. Press and hold "SEL" key for 5 seconds until "P" is displayed.
  - b. Press key to display "P-n2".
  - c. Press the "SEL" key once.
    - i. Current setting is now displayed.
  - d. Press key to correct setting.
    - i. Use setting "2".
  - e. Press "SEL" key once, P-n2 will be displayed and the controller is now programmed for probe type.
- 3. Range of measurement
  - a. Change low range of measurement to 32 degrees.
    - i. Press and hold "SEL" key for 3 seconds until "P" is displayed.
    - ii. Press key to display "P-SL".
    - iii. Press the "SEL" key once.
      - 1. Current setting is now displayed.
    - iv. Press key to correct setting of "32".
    - v. Press "SEL" key once, "P-SL" will be displayed and the controller is now programmed for the low control range.

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- b. Change high range of measurement to 220 degrees.
  - i. Press and hold "SEL" key for 3 seconds until "P" is displayed.
  - ii. Press key to display "P-SU".
  - iii. Press the "SEL" key once.
    - 1. Current setting is now displayed.
  - iv. Press key to correct setting of "220".
  - v. Press "SEL" key once, "P-SU" will be displayed and the controller is now programmed for the correct low measurement range of 220 degrees.
- 4. Change Minimum and Maximum Set Values
  - a. Change low range set value.
    - i. Press and hold "SEL" key for 5 seconds until "P-nl" is displayed.
    - ii. Press key to display "Sv-L".
    - iii. Press the "SEL" key once.
      - 1. Current setting is now displayed.
    - iv. Press key to setting of "170".
    - v. Press "SEL" key once, "Sv-L" will be displayed and the controller is now programmed to allow a minimum temperature of 170 degrees.
  - b. Change high range set value.
    - i. Press and hold "SEL" key for 5 seconds until "P-nl" is displayed.
    - ii. Press key to display "Sv-H".
    - iii. Press the "SEL" key once.
      - 1. Current setting is now displayed.
    - iv. Press retire key to setting of "220".
    - v. Press "SEL" key once, "Sv-H" will be displayed and the controller is now programmed to allow a maximum temperature of 220 degrees.
- 5. Change control algorithm from PID to SELF
  - a. Press and hold "SEL" key for 3 seconds until "P" is displayed.
  - b. Press key to display "CtrL".
  - c. Press the "SEL" key once.
    - i. Current setting is now displayed.
  - d. Press key twice to correct setting to "SELF".
  - e. Press "SEL" key once, "CTrL" will be displayed and the controller is now programmed for control algorithm type.
- 6. Confirm programming
  - a. Press and hold "SEL" key for 2 seconds until "Stby" is displayed.



- b. Press key to display "LoC".
- c. Press the "SEL" key once.
- d. Current setting of "0" is now displayed.
- e. Press key to correct setting to "2".
- f. Press "SEL" key once, "LoC" will be displayed after that, any setting other than the SV cannot be changed from the front panel.
- g. If you want to display the operation status, press and hold the "SEL" key for 2 seconds. The SV (set temperature) will be displayed on the display area upper left not in the digital display.
- h. If un-operated state continues, the PV (current temperature) will be displayed.
- 7. Set desired temperature
  - a. Press "SEL" key for momentarily "170" will be displayed.
  - b. Press **hey to set your desired temperature**.
  - c. Your temperature will be registered in three seconds. After that, the controller will operate with your new set temperature.

