



LINEA(USA) TECHNICAL BULLETIN

November 1, 2000

The mounting method for the L-500 contactor on all La Marzocco 4AV Espresso Machines with serial number B02665 and higher has been changed. Originally the L-500 contactor was mounted using two 10-32 UNF X 1" machine screws. Now, the L-500 contactor is mounted using DIN¹ rail. A short section of DIN rail is mounted to the L-500 mounting bracket and the L-500 is then mounted to the DIN rail.

Installation Instructions:

WARNING

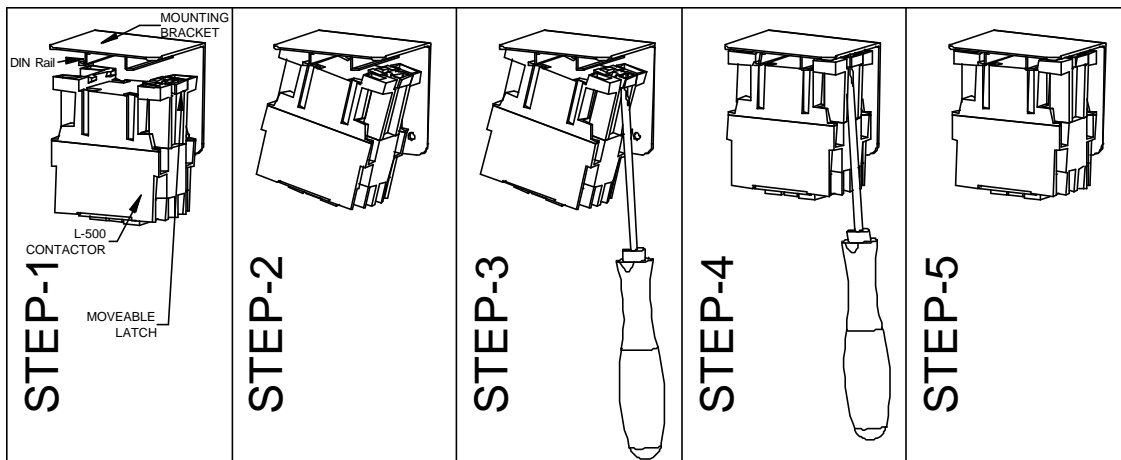
This procedure should only be performed while the appliance is disconnected from the branch-circuit supply. (Ensure power to the espresso machine has been shut off before removing the cover to access the L-500 contactor.)

1. Position L-500 Contactor close to the mounting bracket
2. Hook the stationary side of the L-500 contactor on the rear side of the DIN rail
3. Rotate the L-500 contactor until contact is made between the DIN rail and the movable latch
4. While continuing to rotate the L-500 contactor into position, insert a small flat blade screwdriver into the movable latch and move the latch until the L-500 contactor rotates into position.

CAUTION

Move latch only far enough to allow the L-500 contactor to move into position. Excessive movement of the latch will cause the latching mechanism to break and render the L-500 contactor unusable.

5. Remove screwdriver



Removal Instructions:

WARNING

This procedure should only be performed while the appliance is disconnected from the branch-circuit supply. (Ensure power to the espresso machine has been shut off before removing the cover to access the L-500 contactor.)

1. Insert a small flat blade screwdriver into the movable latch and move the latch until the L-500 contactor releases from the DIN rail

CAUTION

Move latch only far enough to allow the L-500 contactor to release from the DIN rail. Excessive movement of the latch will cause the latching mechanism to break and render the L-500 contactor unusable.

2. Remove screwdriver

¹ DIN(Deutsches Institute for Normung) refers to a set of standards developed by the Otto-Graf Institute, an affiliate of Stuttgart University, in Stuttgart, Germany. DIN standards are used to govern quality control and performance for a wide range of products.